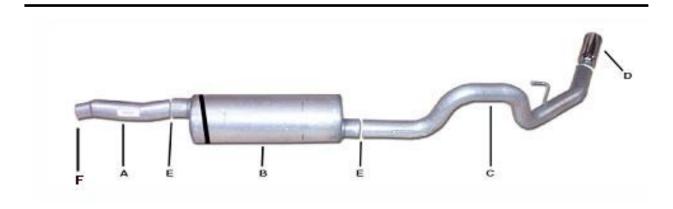


INSTRUCTION MANUAL CAT-BACK SINGLE EXHAUST

11-12 FORD F150 TRUCK 3.5L, V6 ECO BOOST SUPERCREW, SHORT BED 5.5'

PART # 619633



ITEM PART #		QUANTITY	DESCRIPTION
A B C D E	1404-701149S 421887 1298-701066S 500360 OHD300 BO-1020	1 1 1 1 2 1	3" HEADPIPE W/HANGER SUPERFLOW MUFFLER 3" OVERAXLE TAILPIPE W/HANGER 3.5" STAINLESS TIP 3" CLAMP BOLT KIT FOR HEADPIPE

BOX-55 X 24 X 13

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM P.S.T 02/12

EXHAUST INSTALLATION #619633

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9/16", 15mm Socket & Wrench, WD-40, Jack Stand



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE 2 BOLT FLANGE LOCATED JUST IN FRONT OF THE MUFFLER AND REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.





INSTALL HEADPIPE # A
INTO STOCK PIPE. THE END
OF THE PIPE SHOULD BE AT
THE 12 O'CLOCK POSITION,.
INSERT WELDED HANGERS
INTO RUBBER GROMMET.
ATTACH WITH BOLT KIT #F.
DO NOT TIGHTEN. REMOVE
THE HANGER FRO THE FRAME
& RELOCATE TO THE HOLES
JUST TO THE LEFT OF THE
OTHER HOLES YOU WILL
NEED TO PRY THE INSERTS
OUT & RE-INSTALL SEE
PHOTO



INSTALL OVERAXLE
TAILPIPE #C INTO
MUFFLER 1 ½" TO 2".
INSERT HANGERS INTO
RUBBER GROMMETS.USE
CLAMP #E TO SECURE
PIPE TO MUFFLER.DO
NOT TIGHTEN.



INSTALL MUFFLER # B ONTO HEADPIPE 1 ½" TO 2". USE CLAMP # E TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. MUFFLER INLET IS LOOKING INTO THE LOUVERS. OUTLET SHOULD BE AT T HE 10 O'CLOCK POSITION.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING YOUR WAY BACK.